

Nominal Diameter	Outside Diameter	Nominal Tolerance on Outside Diameter	Ovality	Wall Thickness (e)							
				Class - 1 (0.25 Mpa)		Class - 2 (0.32 Mpa)		Class - 3 (0.4 Mpa)		Class - 4 (0.6 Mpa)	
				Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.
{1}	{2}	{3}	{4}	{5}	{6}	{7}	{8}	{9}	{10}	{11}	{12}
63	63	(+) 0.6	1.5	-	-	2	2.4	2.5	2.9	3.8	4.4
75	75	(+) 0.7	1.6	2	2.4	2.5	2.9	3	3.4	4.5	5.2
90	90	(+) 0.8	1.8	2.2	2.6	2.9	3.4	3.5	4.1	5.3	6.1
110	110	(+) 1.0	2.2	2.7	3.2	3.4	3.9	4.2	4.8	6.5	7.4