

Technical Specification

IS-15328



NOMINAL OUTSIDE DIAMETER	MEAN OUTSIDE DIAMETER		OUTSIDE DIAMETER AT ANY POINT	
	MIN	MAX	MIN	MAX
110	110	110.4	108.6	111.4
125	125	125.4	123.5	126.5
160	160	160.5	158	162
200	200	200.6	197.6	202.4
250	250	250.8	247	253
315	315	316	311.2	318.8
400	400	401.2	395.2	404.8
500	500	501.5	494	506
630	630	631.9	622.4	637.6

NOMINAL OUTSIDE DIAMETER	WALL THICKNESS		
	MM		
110			3.2+0.5
125		3.2+0.5	3.7+0.7
160	3.2+0.5	4.0+0.6	4.7+0.7
200	3.9+0.6	4.9+0.7	5.9+0.8
250	4.9+0.7	6.2+0.8	7.3+1.0
315	6.2+0.8	7.7+1.0	9.2+1.2
400	7.9+1.0	9.8+1.2	11.7+1.4
500	9.8+1.2	12.3+1.4	14.6+1.7
630	12.3+1.2	15.4+1.7	18.4+1.9